



7634

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RBW6405G01831-3G
Job Sheet 184341



Part No: RBW6405G01831-3G

Job Qty: 1 ea

Part Name: Tail Rotor Head Removal



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/5/18

Job Tracking No:

Due Date: 12/17/18

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RBW6405G01831-3G Rev. A IPP Rev. 3 18.10.04 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	12/17/18	12/17/18	0.00	0.00	Start Up Small Fab-4		MLC
100	Small Fab	1 pcs	12/17/18	12/17/18	0.00	0.20	Small Fab-9		MLC
110	QC	1 pcs	12/17/18	12/17/18	0.00	0.00	QC5		MLC
120	QC	1 pcs	12/17/18	12/17/18	0.00	0.00	N/R		MLC
130	Packaging	1 pcs	12/17/18	12/17/18	0.00	0.00	Packaging3-2		MLC
140	QC21-FG	1 Ea	12/17/18	12/17/18	0.00	0.00	QC21		21 JAN 2 2 2019

Part Op 100 - 1-Glue placard RBW6405G01831-3G-11 to RBW6405G01831-3G-9 foam as per DWG. 2-Glue foam to case and Descriptions: pack case as per DWG.

130 - Identify and Stock

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
APP-1400-E	Case	1 Ea (1 ea)	90-Start up Operation	5122508
RBW6405G-01831-3G-11	Inside Placard	1 (1 ea)	90-Start up Operation	5146647
RBW6405G01831-3G-7	Bottom Foam use in case APP-1400-E	1 Ea (1 ea)	90-Start up Operation	5122504
RBW6405G01831-3G-9	Lid Foam use in case APP-1400-E	1 Ea (1 ea)	90-Start up Operation	5122506
RBW6405G06031-3G	Extractor Assembly	1 Ea (1 ea)	90-Start up Operation	5146301
RBW6405G06131-3G	Reaction Assembly	1 Ea (1 ea)	90-Start up Operation	50164035
RB41011				5021040
97524 A032				5113449

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	APP-1400-E	1	11	0
	RBW6405G-01831-3G-11	1	0	0
	RBW6405G01831-3G-7	1	2	0
	RBW6405G01831-3G-9	1	2	0
	RBW6405G06031-3G	1	0	0
	RBW6405G06131-3G	1	1	0

Part Specifications

Specifications could not be found.



Container No: S146688



Part: RBW6405G01831-3G

Job No: 184341

Serial No/Batch: S146688

Revision: A

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.

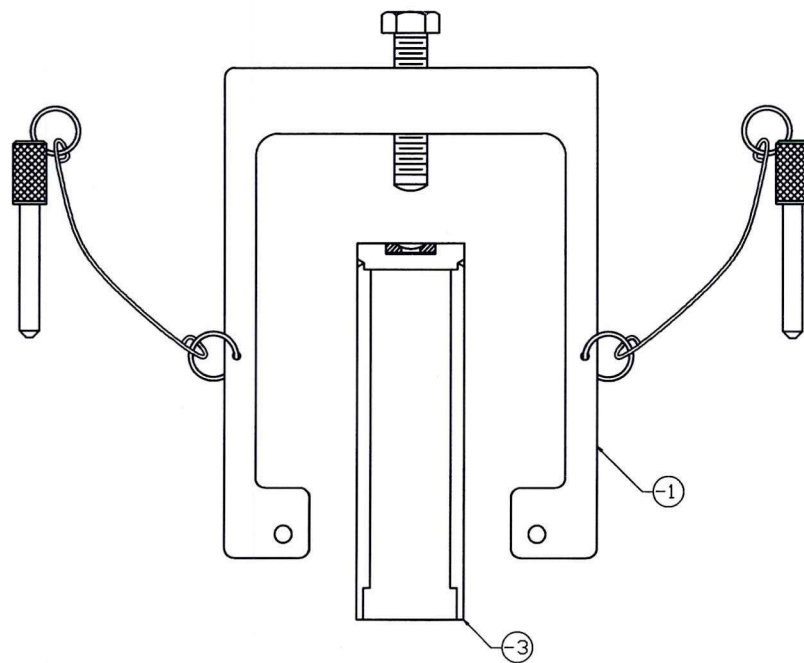
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Date: 01/22/19

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
A	CH'D -9 CUTOUT TO A RECESSED POCKET FOR -11 PLACARD PER RW.	4/25/11	RJC



ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
			-1	1	EXTRACTOR		RBW6405G06031-3G	1
			-3	1	REACTION ASSY.		RBW6405G06131-3G	1
		B/O	-5	1	CASE	PLASTIC	6 x 11-5/8 x 13-3/8 PELICAN #APP-1400-E BLACK	N/S
		B/O	-7	1	BOTTOM FOAM	Y20 BLACK	4x 8-3/4 x 11-13/16 I.R. SPECIALTY FOAM	2
		B/O	-9	1	LID FOAM	EGGSHELL BLACK	1.20 x 9.20 x 12.10 I.R. SPECIALTY FOAM	3
		B/O	-11	1	INSIDE PLACARD	PLASTIC	1/16 x 3-1/2 x 6 MCKENZIE LASER	4
ASSY	-3							

 RED BARN MACHINE	
TITLE T/R HEAD REMOVAL TOOL	
DWG NO. RBW6405G01831-3G	REV A
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS XXX ± .005 XX ± .01 X ± .1 FRACTIONS ± 1/32 ANGLES ± .5°	
APPROVED 	
USED ON MODEL AW139	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 3-19-10
SHEET 1 of 4	